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Custom Orders

We are masters at taking your fantasy and making it reality. We specialize in custom design—whether by tweaking one of our existing pieces or creating a new piece from scratch. Call or email for a free estimate.
Custom Metal Work

Master R’s offers custom metal design and fabrication for cages, jail rooms, suspension frames, BDSM equipment and accessories. Watch for new products online, or contact us for consultation and estimate.

Pictured on this page are custom made jail and suspension fixtures designed and installed by Master R’s for Steamworks Spa, Toronto.
**Deluxe Bed Frame**  
(model BFR-1000)

Contemporary four poster bed frame is a stunning centrepiece in any bedroom—and offers endless possibilities for sling and bondage play.

Options include upper frame overhang (top right), overhead mirror (lower right), and hideaway bins for toys and accessories. Available in full, queen and king sizes with choice of ebony, walnut or mahogany finishes.
Kneeling Bench
(model B-100)

Sturdy play bench features comfortable foam kneeling pad and top piece with easy to clean black vinyl upholstery.

Comes with O-hooks for bondage play. Made from knotty pine with choice of natural or black semi-gloss finish.

Approximate size 20” × 42” × 25”.

(Shown here: customized design with additional leg restraints.)
Deluxe Play Bench  
(model B-300)

The Rolls Royce of play benches, this dungeon showpiece comes in leather or imitation leather upholstery with stainless steel studding. Kneeling pads are angled for comfort. Leather wrist and ankle restraints are included.

Dismantles in minutes for easy storage or transport. Made from poplar hardwood with choice of stain finish.

Approximate size: 34” × 36” × 31”
Standard Leather Sling w/Stirrups
(model SL-003)

Made from heavyweight latigo leather for superior beauty and comfort, this “solid” style sling features reinforced corners. Includes pair of foot stirrups (shown at right). Chains and installation are extra.

Approximate size: 24” × 36”
Deluxe Solid Sling
(model SL-001)

Made from high quality heavyweight leather for superior strength, beauty and comfort, this deluxe sling features rivetted, reinforced sides and bottom edges. Includes stirrups.

Approximate size: (center) 24” 36”.
Web Sling
(model SL-004)

Rectangular web sling is made of 2” heavyweight leather straps with corner D-rings. Includes stirrups.

Approximate size: (center) 24” 36”.
**Deluxe Web Sling**

*(model SL-002)*

3” and 4” straps of heavyweight leather are rivetted together to create this classic tapered sling design. Includes stirrups.

Approximate size: (center) 24” 36”.
**Hinged Stock**  
(model ST-050)

Rustic hinged stock opens from one side and latches on the other. Made from knotty pine in walnut or golden oak finish. Dismantles easily for storage or transport.

Approximate size: 36” 40” × 62”.
Pedestal Stock
(model ST-100)

Free standing pedestal stock makes a handsome addition to any playroom. Hinged stock opens from the side. Made from poplar with choice of black, walnut or other stain finish.

Approximate size: 40” x 40” x 62”.
Adjustable Stock
(model ST-100)

Adjustable stock can easily be set at different heights with steel locking pins. Made from poplar with choice of black, walnut or other stain finish.

Approximate size: 48” × 48” × 62”. 
St. Andrew’s Crosses

Master R’s deluxe crosses are made from solid poplar and can be customized in a wide variety of styles. Free standing crosses come with back brace and O-rings at the top and bottom tips; angled foot platform is optional. Dismantle in minutes for easy storage or transport. Additional options include extra eyelets for bondage play, decorative studding, padded upholstery and more.
Deluxe Studded Cross
(model CR-201)

The deluxe St. Andrew’s cross features decorative metal studding. Made from solid poplar hardwood with choice of black, walnut or other stain finish. Angled foot platform (shown left) optional. Rope and restraints are extra.

Approximate size: 48” 48” × 92”.
Upholstered Cross  
(model CR-500)

Sleek St. Andrew's cross features padded front in imitation leather upholstery. Abundance of O-rings allow for creative bondage play. Made from solid poplar hardwood with choice of black, walnut or other stain finish.

Approximate size: 48” × 92.”
Studded Bondage Cross
(model CR-203)

This eye-grabbing deluxe cross features decorative metal studding and plenty of perimeter holes for bondage play. Dismantles in minutes for easy storage or transport. Includes angled foot platform. Rope is extra. Made from solid poplar hardwood with choice of black, walnut or other stain finish.

Approximate size: 48” 48” × 92”.
Angled Foot Platform
(model PL-001)
Angled platform with vinyl treads helps to prevent ankle and leg strain.

Full Cross Base
(model PL-002)
Solid plywood base with raised edges anchors cross and prevents movement. Includes safety chains and angled foot platform.
Approximate size: 48” × 60”
Standing Cage
(model CA-001)

7-foot tall cage features wood frame construction with 1” steel bars and hinged door. Dismantles easily for storage or transport. Available in black, walnut, or other finishes.

Approximate size: 30” × 30” × 84”
Metal Cages

Master R’s makes custom metal cages and jail cells.

Shown here is an installation done at Steamworks Spa, Toronto.

Please contact us for a quote.
Suspended Bondage Table  
(model BT-100)

Foam padded imitation leather bondage table can be suspended from the ceiling for a floating sensation- but also includes fold-down legs. Multiple eyelets are provided on all sides for bondage play. Leather wrist and ankle restraints are included. Chain and rope are extra.

Approximate size: $30'' \times 78'' \times 6''$. 

www.MasterRsDungeons.com
Santini Rack Table
(model BT-2000)

We named this incredible piece after the client who inspired its creation: Santini, the Dark Master of Escape.

This 10-foot long medieval rack features rope drums at both ends. Gears on each drum control the incremental adjustments in tension which is quickly released with brake handle. Drums operate by inserting a metal spike - a dramatic and authentic medieval touch. Faux-finish lends an ancient, weathred look. Dismantles in minutes for easy storage or transport.
Deluxe Bondage Table  
(model BT-1000)

This beautiful 7.5 foot long table features imitation leather upholstery, corner O-rings and drilled side rails for rope play. 10" hole section is optional. Made from poplar hardwood with your choice of stain finish.

Approximate size: 36" × 90" × 27".
Throne
(model CH-100)

This sleek and imposing throne is ideal for boot worship and other dom/sub play. Padded chair and armrests feature imitation leather upholstery with leather edging and studding. O-rings and side handles are handy for slave bondage. Interior can be used for storage, accessed via doors inset at the back. T-bars for boot blacking are optional.
Whippng Post  
(model PO-100)

6” × 6” cedar post inserts into sleek vinyl covered platform. O-rings and eye-hooks are handy for restraints and bondage. Base comes with side handles. Anchor chains included.

Approximate size: 40” × 48” × 90”.
Wood Paddles

Master R's takes pride in making the finest paddles you will find anywhere.

- 3/8" Baltic birch plywood (7 layers).
- 3 styles: solid, holed (not shown), or grip paper.
- Color: ebony, walnut or mahogany stain.
- Satin urethane finish.
- Custom color available upon request.
- Approximate size: 5” × 13” × 3/8”.
“The Whopper”
(model WP-100)
Bottoms up...This is the Grandaddy of all paddles.

- 3/8” Baltic birch plywood (7 layers).
- 3 styles: solid, holed (not shown), or grip paper.
- Color: ebony, walnut or mahogany stain.
- Satin urethane finish.
- Custom color available upon request.
- Approximate size: 22” × 3 /4” × 3/8”.
Tapered Paddles
(model WP-200 - 17” × 4”)
(model WP-201 - 15” × 3.5”)
(model WP202 - 13” × 3”)

No dungeon should be without one.

Master R’s tapered paddles come in three sizes: 13”, 15” and 17”. Crafted from strong 3/8” Blatic birch (7 layer plywood) in 3 styles: solid, with holes, or with grip paper. Choice of ebony, walnut, or mahogany stain with satin urethane finish. Custom colors are available upon request.
Round Paddle
(model WP-300)

This unassuming paddle packs a satisfying sting.

Measures 5” × 13”, made from strong 3/8” Blatic birch (7 layer plywood) in 3 styles: solid, with holes, or with grip paper. Choice of ebony, walnut, or mahogany stain with satin urethane finish. Custom colors are available upon request.
Stinger Paddle
(model WP-400)

The name says it all.

22" × 2", made from strong 3/8" Blatic birch (7 layer plywood) in 2 styles: solid or with grip paper. Choice of ebony, walnut, or mahogany stain with satin urethane finish. Custom colors are available upon request.